



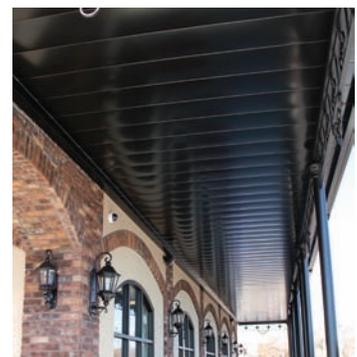
# Roll Formed Canopy Systems

***etc***  
*east texas canopy, inc.*



Since **1985**

East Texas Canopy has been manufacturing and installing protective covers and canopies since 1985. From large scale commercial projects to small entry canopies we strive to provide the highest quality canopies no matter the application. We are a full service manufacturer that offers engineering and design consulting as well as a single source supplier. Using only the highest quality materials, East Texas Canopy provides protective covers for all your canopy needs including walkway covers, drop off canopies, entry canopies and carport structures.

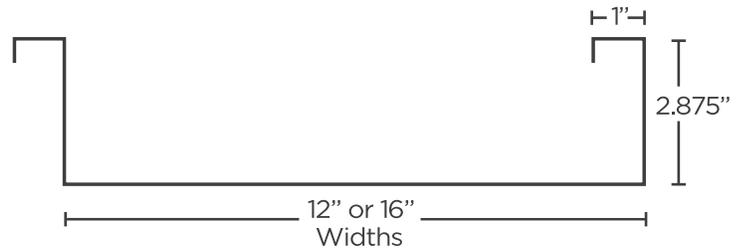


# FD Walkway Systems

Our roll formed FD canopy systems offer a budget friendly way to look good and provide the protection you need. Our flush panels provide a clean look with no exposed fasteners. With integral gutters and downspouts they provide a sleek and effective way to make your building look great.



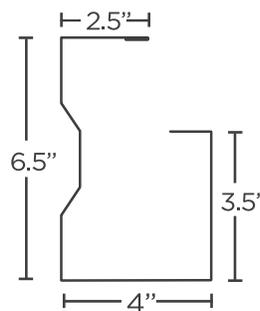
## FD Panel Profile



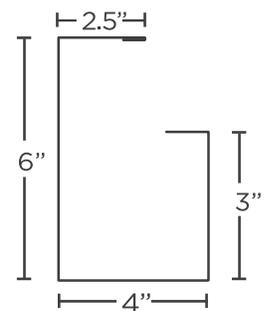
ALL COMPONENTS AVAILABLE IN  
SMOOTH AND EMBOSSED FINISH

GUTTERS AVAILABLE IN  
CUSTOM PROFILES

## Sculptured Gutter



## Box Gutter



## **PART 1: GENERAL**

### **1.1 BRIEF DESCRIPTION**

Provide a complete pre-engineered canopy system, including labor, with all related work.

### **1.2 SUBMITTALS**

#### **A. Product Data:**

1. Manufacturer's specifications and technical data.
2. Manufacturer's installation instructions.

#### **B. Shop Drawings:**

1. Provide signed/sealed engineered shop drawings bearing the seal of a registered engineer in the state of Texas.
2. Indicate size, material, and finish. Show location and installation procedures. Include details of joints, attachments and clearances.

#### **C. Samples or color charts showing manufacturer's full range of colors, standard and custom, for Architect's selection.**

## **PART 2: PRODUCTS**

### **2.1 MANUFACTURERS**

A. EAST TEXAS CANOPY, Inc. 11221 CR 2130, Whitehouse, Texas 75791. (800)-816-3822, [www.easttexascanopy.com](http://www.easttexascanopy.com).

B. Other Manufacturers must have a minimum of five (5) years' experience manufacturing products meeting or exceeding the specifications and comply with Division One regarding substitutions to be considered.

C. Specifications based on "FD" Canopy System by East Texas Canopy, Inc.

### **2.2 MATERIALS**

#### **A. PANEL:**

1. East Texas Canopy "FD" Panel 12"/16" wide X 3" tall.
2. MATERIAL: 24 GA smooth or embossed steel.
3. FINISH: Factory Applied Kynar (Color to be selected, submit samples).

#### **B. GUTTER & FASCIA:**

1. GUTTER: East Texas Canopy Sculptured or Box Gutter
2. MATERIAL: 24 GA smooth or embossed steel.
3. FINISH: Factory Applied Kynar (Color to be selected, submit samples).
4. DRAINAGE: Water shall drain from covered surfaces into integral gutter.

#### **C. COLUMNS:**

1. MATERIAL: Extruded aluminum tube minimum of .125" thickness.
2. FINISH: Kynar (Color to be selected, submit samples)
3. DRAINAGE: Water shall drain from integral gutter into column and be expelled at grade level through weep hole in column.

D. OVERHEAD SUPPORTS: Supply Overhead Support tubes and brackets of adequate size and thickness to support imposed loads.

#### **E. FASTENERS:**

1. DECK SCREWS: Neoprene or EPDM washers.
2. NUTS, BOLTS, WASHERS: Stainless steel in sizes to suit application.

### **2.3 WARRANTY**

Manufacturer shall provide standard limited warranty for canopy systems for a period of one (1) year from date of installation, no more than 18 months after shipment from manufacturing plant. When notified in writing from the Owner of a manufacturing defect, manufacturer shall promptly correct deficiencies without cost to the Owner.

## **PART 3: INSTALLATION**

### **3.1 INSTALLATION**

A. Canopies shall be installed according to approved plans and shop drawings and the entire structure shall be erected straight, plumb and true in accordance with standard construction procedures. All joints and connections shall be tight and caulked to make the installation complete and watertight. Coordinate installation process with General Contractor.

B. Upon completion the structure shall be cleaned of any grease, dirt, or stains, and all trash removed from the site.

The logo for East Texas Canopy, Inc. features the lowercase letters "etc" in a bold, italicized, serif font.

*east texas canopy, inc.*

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**EASTTEXASCANOPY.COM**